



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3532-1

Job Sheet 175787



Part No: D3532-1

Job Qty: 30 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/23/18

Description:

Type: Stock

Note: DWG REV A IPP Rev:A New Issue 06-07-12 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		4/21/18	0.00	0.00	Start Up Machining-2	manl	JB - 18-04-18
100	Hardinge	30 pcs		4/23/18	0.13	1.36	Hardinge	"	JB 18-04-18
120	QC	30 pcs		4/23/18	0.00	0.00	QC8		my 18/04/20
130	Packaging	30 pcs		4/23/18	0.00	0.00	Packaging3-1		mt 18/04/23
140	QC21-SA	30 Ea		4/23/18	0.00	0.00	QC21		mt 18/04/23

Part Op Descriptions: 100 - 1-TURN AS PER FOLIO FA643 & DWG D3532 ,

DAS
21
9-80

APR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELNR0.750	Delrin Round Bar 0.75" Color: Black	.9000 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELNR0.750	1	33	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.625inches	+ 0.008 - 0.001	0.633 0.624	
2	Spacer	0.391inches	+ 0.006 - 0.001	0.397 0.390	
3	Spacer	0.260inches	± 0.010	0.270 0.250	

Plex 4/10/18 2:32 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K84 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S062610



Part: D3532-1

Job No: 175787

Serial No/Batch: S062610

Revision:

Inspector:

Date: 04/18/18